



Canadian Food  
Inspection Agency

Agence canadienne  
d'inspection des aliments

## Canadian Food Inspection Agency



### **Our vision:**

To excel as a science-based regulator, trusted and respected by Canadians and the international community.

### **Our mission:**

Dedicated to safeguarding food, animals and plants, which enhances the health and well-being of Canada's people, environment and economy.

# Anaerobic Digestion (AD)

*Process specifications and Regulation in Canada*

*August 5, 2016*

Canada

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# Literature Review

## Drivers:

- Growing pressures to divert organic waste from landfills
- Increased interests in using AD as a treatment process

## Purpose:

- Describe AD technology, summarize the process parameters and procedures employed to reduce the presence of contaminants of concern
- Summarize the Canadian Provincial regulations governing the use of digestate and compare them to international standards, norms and practices
- Identify the potential benefits and risks associated with digestates
- Describe potential measures to mitigate risks to human, plant, animal health and the environment

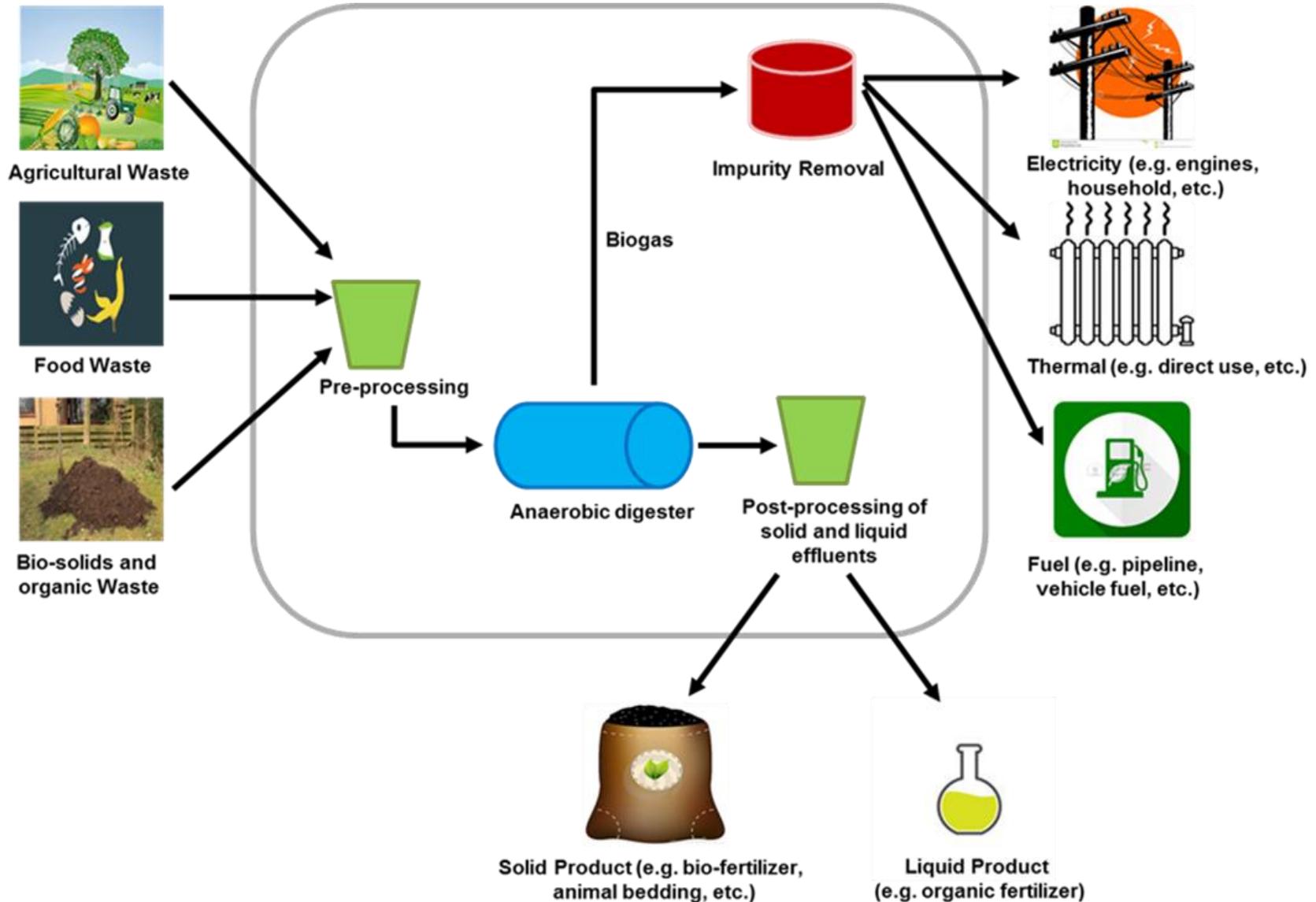
**In order to**  **Design the most appropriate regulatory controls and approaches**

# *The Technology*

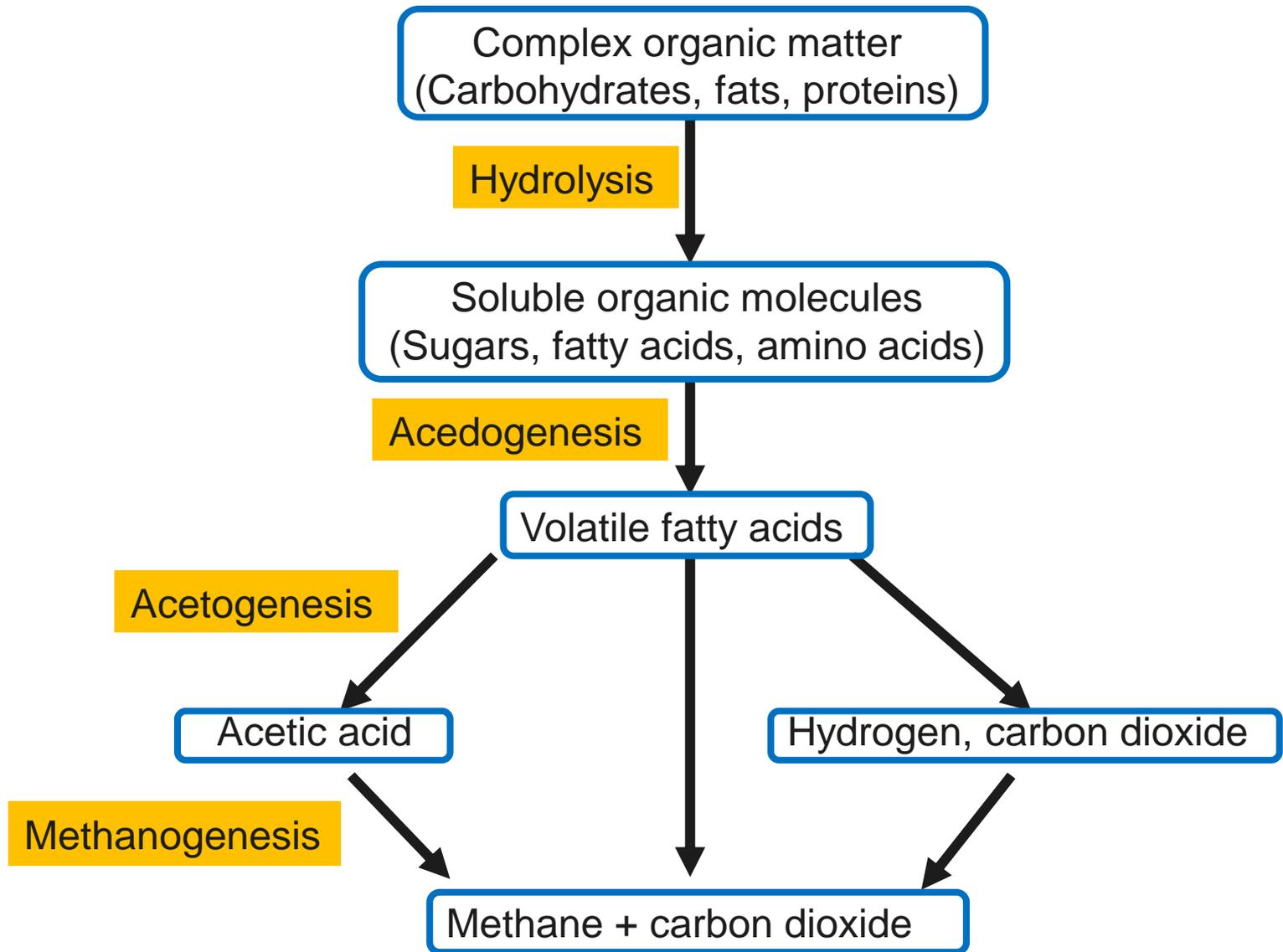
Anaerobic digestion is a series of biological processes in which micro-organisms break down biodegradable material in the absence of oxygen into biogas and digestate.

- Biogas is a combustible gas (mostly composed of methane) that can be utilized to generate electricity and heat, or can be processed into renewable natural gas and transportation fuels.
- The digestate is solid humus-like matter that can be used in agriculture as fertilizer or as soil conditioner/supplement.

# Schematic Of Anaerobic Digestion Process

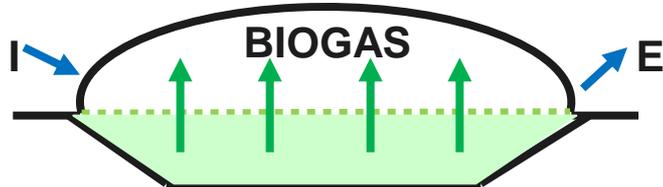


# Steps in Anaerobic Digestion Process

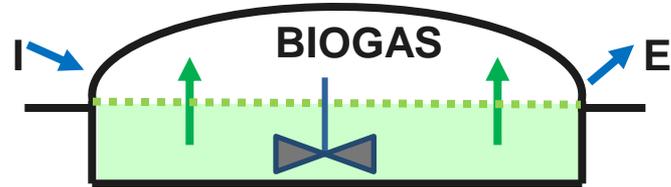


# Types Of Digesters

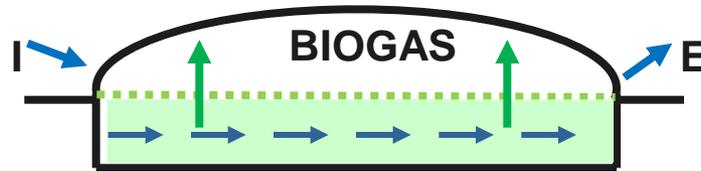
1. Covered Lagoon



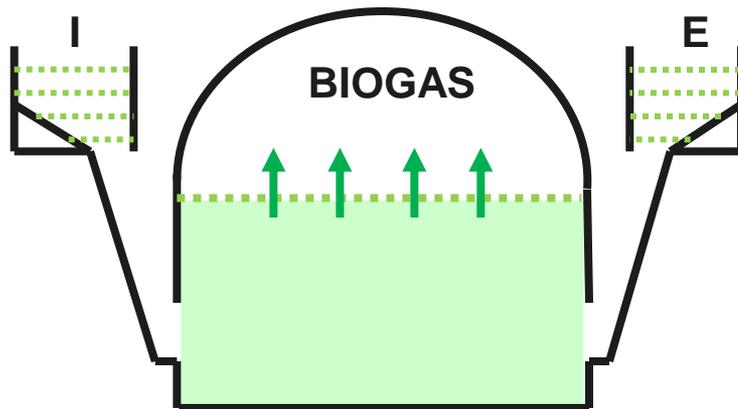
2. Complete Mix



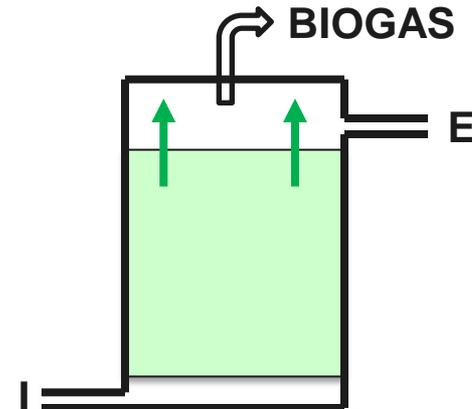
3. Plug Flow



4. Small Fixed Dome



5. Fixed Film



I- Influent  
E- Effluent



# Parameters Affecting The AD Process

## 1. pH

- Optimal pH range: 6.5-7.5

## 2. Temperature

- Mesophilic: 25-40°C
- Thermophilic: 50-65°C

## 3. Hydraulic Retention Time (HRT)

- Mesophilic Digesters: 10-40 days
- Thermophilic Digesters: 12-14 days

## 4. Organic Loading Rate (OLR)

- Overloading the digester- lower production of biogas due to accumulation of inhibitory substances



# Parameters Affecting The AD Process *cont'd*

## 5. Total Solids (TS) Content

- Low solids: less than 10%
- Medium solids: 15-20%
- High solids: 22-40%

## 6. Carbon to Nitrogen Ratio (C:N)

- Optimal ratio: 20-30
- High C:N ratio: rapid consumption of nitrogen and lower biogas production
- Lower C:N ratio: Ammonia accumulation leads to exceeding pH, which is toxic for methanogens

## 7. Mixing

- Improves contact between micro-organisms and the feedstock
- Improves bacterial population ability to obtain nutrients
- prevents scum formation and avoids temperature gradients within the digester

# Positive List of Feedstocks

Input Material Source	Example/Specification
<b>Parks, gardens, cemeteries and other green spaces</b>	Leaves, grass, branches, fruit, flowers, plants
<b>Households</b>	Bio-waste from households: Fruit and vegetable, coffee and tea, food
<b>Caterers and restaurants</b>	Remainders from fruit, vegetable, coffee, tea, food
<b>Food and beverage related retail premises</b>	Bio-waste from markets, food and feed remainders
<b>Food and beverage processing plants</b>	Food waste, food washing waste, sludge from food and feed processing plants
<b>Horticulture</b>	Leaves, grass, branches, fruit, flowers, plants, bark, weeds, soil attached to plant parts and peat
<b>Agriculture</b>	Straw, manure, harvest remainders, silage, plant material, energy crops and catch crops
<b>Fishery and aquaculture</b>	Slaughter waste and fodder residues from traditional fisheries and aquaculture industry, crustacean shells and similar residues, seaweed
<b>Animal by-products</b>	Manure, animal carcasses, pet food and feeding stuffs of animal origin, blood, placenta, wool, feathers, hair, horns, and raw milk originating from live disease free animals, etc.

Source: Nutrient Management Act, 2002, Ontario Regulation 267/03, Schedule 1, Schedule 2 and Schedule 3.



# Materials to be Avoided from Feedstock

Input Material	Example/Specification
<b>Hazardous waste</b>	Product from chemical industries
<b>Solvents</b>	Volatile organic compound that is used as a cleaning agent, diluent, dissolver, thinner, or viscosity reducer or for a similar purpose
<b>Resins and plastics</b>	Plastic bottles, carrier bags, bin linings, packaging films, etc.
<b>Petroleum by-products/ hydrocarbon fuels</b>	Products from petroleum refining industries
<b>Catering waste from means of international transport</b>	Airplane food waste, cruise ship food waste, etc.
<b>Specified risk material (SRM) or waste containing SRM</b>	As defined by the Canadian Food Inspection Agency

Source:

- *Nutrient Management Act*, 2002, Ontario Regulation 267/03, Schedule 1, Schedule 2 and Schedule 3.
- On-Farm Anaerobic Digestion Waste Discharge Authorization Guidelines by British Columbia Ministry of Environment (May 2014)

# Quality Control of Digestates

## 1) Chemical Contaminants

- Usually comes from human sources such as sewage and includes inorganic materials such as heavy metals and Persistent Organic Pollutants (POPs)
- Agricultural by-products also contain small quantities of antibiotics, disinfectants, and ammonium

### Mitigation procedures

- Using high quality feedstock that is within the permitted limits for chemical contaminants, can greatly reduce the risks

# Quality Control of Digestates cont'd

## 2) Biological Contaminants

- If the process specifications are not followed properly, there is an increased probability of presence of plant animal or human pathogens in the final product

### Mitigation procedures

- Feedstock types, pre-treatment of feedstocks
- Time-temperature combination regimens such as pasteurization of the raw substrate can be performed at 70 °C for 1 h

# *Quality Control of Digestates cont'd*

## **3) Physical Contaminants**

- Non- or low-digestible materials e.g. plastic, glass, metal scrap, stones, sand, wood etc.

### **Mitigation procedures**

- Sorting at source or by onsite separation (mechanically, magnetically, or by other means)
- Physical barriers like sieves, stone traps or protection grills can be installed

# Quality Control of Digestates cont'd

## 2. Environmental risk

The application of digestate at times of the year when there is little plant uptake (e.g. autumn and winter) can result in:

- Nutrient volatilization
- Surface run-off/ nutrient leaching to near by waterways

### Mitigation procedures

- Storing the digestate until the optimal time for application
- Limiting or avoiding the application of digestate in the periods of low plant uptake
- Using different methods of spreading (e.g. immediate incorporation in the topsoil)
- minimizing the surface area of digestate that is exposed to air after application

# *Benefits of Anaerobic Digestion*

## **Economic advantages**

- Additional income
- Self sufficiency to farmers by generating electricity

## **Agronomic advantages**

- Using anaerobic digestate as fertilizer or soil supplement
- Increased availability of nutrients to plants

## **Environmental advantages**

- Odour reduction
- Reduction in green-house gas emission
- Reduction in weed seeds
- Reduction in pathogenic micro-organisms

# *Canadian Provincial Guidelines for AD*

- Every province in Canada has regulations for the use of on- farm waste including feedstock for AD
- Ontario has separate regulations for the use of on-farm and off-farm waste as a feedstock for AD
- Ontario and British Columbia also have processing standards for digestate pathogen testing and pre-treatment of the feedstock prior to addition to the digester



# *International Guidelines for AD*

- Most jurisdictions have guidelines and regulations for AD such as Spain, Belgium, Italy, UK, Hungary, Scotland, Germany, Denmark, Austria, Netherlands, etc.
- Belgium, Denmark and UK have specific requirements for the feedstock prior to addition to the digester such as pasteurization of animal by- products at 70°C for 1h or 57°C for 5h
- The anaerobic digestate is commonly used as a fertilizer and soil conditioner for agriculture

# *Fertilizer Act and Regulations*

- Fertilizers and supplements when imported into or sold in Canada are regulated under the authority of the federal *Fertilizers Act and Regulations* administered by the CFIA.
- Pursuant to *Fertilizers Act and Regulations* , all products must be safe with respect to human, animal and plant health and the environment.
- Currently, anaerobic digestate does not meet any of the exemptions, therefore requires registration (including pre-market assessment) prior to importation and sale in Canada





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